

Application Sheet











HS CLEAR COAT 72 2:1

Compliant VOC 420

Art.no. 7040

APPLICATION DATA

Mixing ratio	:		2:1 with HS Hardeners 6240 stand,6241 fast,6242 slow															
Application-viscosity	:		16 – 18 sec. (DIN CUP 4 mm./ 20°C.) Add, if necessary, 0 – 10% Unilux 2K PU Thinner 1031															
Equipment	:	 	<table><thead><tr><th></th><th>Spray nozzle (mm)</th><th>Pressure (bar)</th></tr></thead><tbody><tr><td>Gravity feed</td><td>1.4 – 1.6</td><td>3.0 – 3.5</td></tr><tr><td>Suction feed</td><td>1.6 – 1.8</td><td>3.0 – 3.5</td></tr><tr><td>Pressure tank</td><td>1.1 – 1.3</td><td>3.5 – 4.5</td></tr><tr><td>HVLP/LVLP</td><td>1.2 – 1.3</td><td>3.0 – 3.5</td></tr></tbody></table>		Spray nozzle (mm)	Pressure (bar)	Gravity feed	1.4 – 1.6	3.0 – 3.5	Suction feed	1.6 – 1.8	3.0 – 3.5	Pressure tank	1.1 – 1.3	3.5 – 4.5	HVLP/LVLP	1.2 – 1.3	3.0 – 3.5
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Spray coats/ Coat thickness	:		1½ - 2 50-70 µm															
Flash-off time	:		10 – 15 min.															
Drying	:		<table><tbody><tr><td><u>20°C</u></td><td><u>60°C (obj.)</u></td></tr><tr><td>8 hours</td><td>30 min.</td></tr></tbody></table>	<u>20°C</u>	<u>60°C (obj.)</u>	8 hours	30 min.											
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Potlife	:		Approx. 4 hours at 20°C.															