








Application Sheet



Wash primer CR50 1 :1

Art.no. 4020 and Hardener 6020

APPLICATION DATA

Mixing ratio	:		1 : 1 In volume with Unilux Wash primer Hardener 6020						
Application-viscosity	:		At 20°C DIN Cup 4 mm. Gravity spraygun: 18 – 20 sec.						
Equipment	:		<table><thead><tr><th></th><th><u>Nozzle diameter (mm)</u></th><th><u>Spraying pressure (bar)</u></th></tr></thead><tbody><tr><td>Gravity feed</td><td>1.3 – 1.5</td><td>1.8 – 2.2</td></tr></tbody></table>		<u>Nozzle diameter (mm)</u>	<u>Spraying pressure (bar)</u>	Gravity feed	1.3 – 1.5	1.8 – 2.2
	<u>Nozzle diameter (mm)</u>	<u>Spraying pressure (bar)</u>							
Gravity feed	1.3 – 1.5	1.8 – 2.2							
Spray coats Film thickness	:		1 – 2 20 – 40 µm						
Flash-off	:		5 min.						
Drying	:		20°C: 60-80 min. per layer.						
Potlife	:		24 hours at 20 C.						

Note : For professional use only
Can be used on steel, non ferro metals, putty and on old cured lacquer coatings which are resistant to solvents.