









Application Sheet



HS Air Dry Surfacer Grey 4088

Art.no. 4088

APPLICATION DATA

Mixing ratio	:		3:1:1 with HS Air Dry Surfacer hardener 6088 + 25% in volume HS Air Dry surfacer thinner 1088																
Application- viscosity	:		14 – 16 sec. (DIN CUP 4 mm./ 20°C.)																
Equipment	:	 	<table><thead><tr><th></th><th colspan="2">Spray nozzle (mm)</th><th>Pressure (bar)</th></tr></thead><tbody><tr><td>Gravity feed</td><td>1.2-</td><td>1.4</td><td>3.0 – 3.5</td></tr><tr><td>Suction feed</td><td>1.4-</td><td>1.5</td><td>3.0 – 3.5</td></tr><tr><td>HVLP/LVLP</td><td>1.2-</td><td>1.4</td><td>3.0 – 3.5</td></tr></tbody></table>		Spray nozzle (mm)		Pressure (bar)	Gravity feed	1.2-	1.4	3.0 – 3.5	Suction feed	1.4-	1.5	3.0 – 3.5	HVLP/LVLP	1.2-	1.4	3.0 – 3.5
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HVLP/LVLP	1.2-	1.4	3.0 – 3.5																
Spray coats/ Coat thickness	:		1 - 2 40-80 µm																
Flash-off time	:		No flash off																
Drying	:		<u>20°C</u> (max. 90µm) Dust dry 5 – 10 min. Sanding 18 – 22 min.																
Potlife	:		Approx.25 min.at 20°C.																