

Application Sheet











HS AIR DRY CLEAR COAT 3:1

Compliant VOC 420

Art.no. 7227

APPLICATION DATA

Mixing ratio	:		3:1:1 with UNILUX Air Dry Hardener 6227 and Air Dry Thinner 1025 Standard or 1027 Thinner Fast.															
Application-viscosity	:		15 – 17 sec. (DIN CUP 4 mm./ 20°C.)															
Equipment	:	 	<table><thead><tr><th></th><th><u>Spray nozzle (mm)</u></th><th><u>Pressure (bar)</u></th></tr></thead><tbody><tr><td>Gravity feed</td><td>1.4 – 1.6</td><td>3.0 – 3.5</td></tr><tr><td>Suction feed</td><td>1.6 – 1.8</td><td>3.0 – 3.5</td></tr><tr><td>Pressure tank</td><td>1.1 – 1.3</td><td>3.5 – 4.5</td></tr><tr><td>HVLP/LVLP</td><td>1.2 – 1.3</td><td>0,7 – 3.5</td></tr></tbody></table>		<u>Spray nozzle (mm)</u>	<u>Pressure (bar)</u>	Gravity feed	1.4 – 1.6	3.0 – 3.5	Suction feed	1.6 – 1.8	3.0 – 3.5	Pressure tank	1.1 – 1.3	3.5 – 4.5	HVLP/LVLP	1.2 – 1.3	0,7 – 3.5
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Spray coats/ Coat thickness	:		3-5 min. flash-off 55-65 µm															
Flash-off time	:		3 – 5 min.															
Drying	:		<table><tbody><tr><td><u>20°C</u></td><td><u>40°C (obj.)</u></td></tr><tr><td>1-1,5 hour</td><td>10-15 min.</td></tr></tbody></table>	<u>20°C</u>	<u>40°C (obj.)</u>	1-1,5 hour	10-15 min.											
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Potlife	:		Approx. 1,5-2 hours at 20°C.															